

INSTALLING HEAVY DUTY TRAILING ARM STUDS

- 1) Remove the six studs from the trailing arm and drill the holes to 5/16". Be sure to drill perpendicular to the face of the trailing arm. If you want a guide for drilling you may leave the hub in place and remove the studs one or two at a time and drill the hole to 5/16" using the hub as a guide. The last one or two may be drilled after the new studs have been installed in the first holes.
- 2) Tap the holes 3/8-16. Be sure to tap perpendicular to the face of the trailing arm. Use a plug or bottoming type tap to be sure the threads are deep enough to allow full insertion of the new studs. Again, the hub may be used as a guide for the tap by drilling the holes in the hub to 3/8". Apply high strength thread locker and thread the new studs into the trailing arm.
- 3) Drill the holes in the hub and brake backing plate out to 13/32.
- 4) Place the backing plate and hub over the studs and thread on the six nylon stop nuts holding the hub to the trailing arm (medium strength thread locker optional) and torque to 19 ft/lb.



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