

## FLYWHEEL BOLT WITHOUT WASHER INSTALLATION

- 1) **DO NOT** use any washers with ARP Flywheel Bolts. They are designed to be installed without them.

**NOTE:** ARP will NOT be responsible for any failures resulting from using a washer with this kit.

- 2) Make sure there is an adequate chamfer around the bolt holes on the flywheel to clear the radius under the head of the bolt.
- 3) Lubricate the threads of the bolt with LOCTITE 242 and under the head of the bolt with ARP ULTRA-TORQUE FASTENER ASSEMBLY LUBRICANT. Then install the flywheel onto the crankshaft and tighten the bolts hand tight.
- 4) Using an alternating or criss-cross pattern, torque the bolts to **85 ft lbs.**

**NOTE:** This torque specification assumes the use of lubricants specified in Step 3.



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