

INSTALLING GOOD PARTS HEAVY DUTY REAR HUBS

- 1) Raise and properly support the rear of the car then remove the rear wheels and brake drums.
- 2) Remove wire clamping the inner end of the axle boot to the axle.
- 3) Remove the six nuts holding the hub to the trailing arm then pull the hub and outer axle from the trailing arm.
- 4) Inspect the six studs that hold the hub onto the trailing arm and replace studs and/or repair threads as needed.
- 5) Remove original hub yoke from U-joint and replace U-joint if needed.
- 6) Install new hub yoke onto U-joint.
- 7) Slide the axle through the trailing arm and into inner axle.
- 8) Bolt the hub in place using the six new nylon stop nuts. Do not exceed 12 – 14 ft/lb.
- 9) Clamp axle boot to inner axle with new wire.
- 10) Install the brake drum. Do not bolt up the wheel without the brake drum in place.

Unless a different length was ordered, the wheel studs used in Good Parts hubs are $1\frac{3}{16}$ " measuring from the flange of the hub without the brake drum in place. This is the factory length for original steel wheels. If longer studs were supplied, be sure to test fit your lug nuts by hand without the wheel in place to make sure they will thread on a little past where they will be positioned when the wheel is in place. Be sure to have the brake drum installed when you do the measuring. For the original steel wheels the lug nut must be able to thread on by hand to within $\frac{1}{16}$ " of the brake drum. Alloy wheels may be thicker.

DO NOT install the wheel without first testing the lug nuts. **DO NOT** wrench the lug nut against a bottoming thread.

The big nut in the center of the hub is factory torqued to 250 ft/lb with high strength thread locker such as Red Loctite.



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