

## TR4/TR4A RADIATOR SHROUD INSTALLATION INSTRUCTIONS

- 1) Uncoated shrouds are shipped with a protective plastic film on the outside. This may be completely removed prior to installation or, to help protect from damage during installation, you may peel back only as needed for assembly then remove the rest after completion. Residue along the edges left from cutting the protective film may be removed with carburetor cleaner.
- 2) The inside of uncoated shrouds may be painted if you prefer black or another color to be visible through the grille rather than shiny metal.
- 3) Peel back the protective film and slide the vinyl edging onto the rear edges of the three shroud pieces and around the big rounded notch in the TR4A right side piece. The piece of edging for the notch has both ends cut square. Note that the edging has an internal barb on one side. Place the barbed side on the unfinished side of the shroud.
- 4) Peel back the film and slide one of the six square shaped pressed steel nuts over each of the holes in the top edge of the shroud sides. The threaded portion should be on the unfinished side.
- 5) Slide one of the seven rectangular shaped pressed steel nuts over each of the three holes in the edge above the grill opening. The threaded side goes down. Slide the four remaining nuts through the rectangular holes and over the round holes on each side of the grill opening.
- 6) Peel the coating away from the bolt holes in the front edge of each side piece and place them in position with the vinyl-covered edge towards the corner of the radiator. Screw them onto the body with the sheet metal screws with finishing washers under the head but do not tighten the screws yet.
- 7) Peel the coating away from the nine holes in the shroud top and place it in position over the sidepieces. Screw it onto the side pieces with the machine screws and onto the body with the sheet metal screws and finishing washers. With the pieces adjusted and positioned, tighten all screws.
- 8) Peel off the rest of the protective film.

### PARTS LIST

- |                                                   |                                                          |
|---------------------------------------------------|----------------------------------------------------------|
| 1 - Instructions                                  | 7 - Washer, #10 Finish, Stainless steel                  |
| 1 - Shroud top                                    | 7 - Nut, pressed steel, clip-on, #10 screw (rectangular) |
| 1 - Shroud right side                             | 6 - Machine screw, #10-24 x 5/8" Stainless               |
| 1 - Shroud left side                              | 6 - Nut, pressed steel, clip-on, #10-24 (square)         |
| 3 - (4 for TR4A) Cut lengths of vinyl edging      |                                                          |
| 7 - Sheet metal screw, #10 x 3/4" Stainless steel |                                                          |



**Good Parts Inc.**  
Richard Good  
4316 New Holland Rd.  
Mohnton, PA 19540  
(610)777-4457  
[goodparts@verizon.net](mailto:goodparts@verizon.net)