

TR250 RADIATOR SHROUD INSTALLATION INSTRUCTIONS

- 1) Uncoated shrouds are shipped with a protective plastic film on the outside. This may be completely removed prior to installation or, to help protect from damage during installation, you may peel back only as needed for assembly then remove the rest after completion. Residue along the edges left from cutting the protective film may be removed with carburetor cleaner.
- 2) The inside of uncoated shrouds may be painted if you prefer black or another color to be visible through the grille rather than shiny metal.
- 3) Remove the radiator overflow tube and bottle.
- 4) Peel back the protective film and slide the vinyl edging onto the rear edges of the three shroud pieces. Note that the edging has an internal barb on one side. Place the barbed side on the unfinished side of the shroud. If your shroud has a notch in the left side for oil cooler hoses, the edging for that side will be have to be cut at the edges of the notch and the piece that is removed may be discarded. If the right side has a hole and notch for the remote air cleaner, the edging must be cut at the edges of the notch and the piece removed may be applied on the edge in the notch.
- 5) Peel back the film and slide one of the four square shaped pressed steel nuts over each of the holes in the top edge of the shroud sides. The threaded portion should be on the unfinished side.
- 6) Slide one of the rectangular shaped pressed steel nuts over each of the three holes in the edge above the grill opening. The threaded side goes down. Slide the two remaining nuts through the rectangular hole and over the round hole on each side of the grill opening. Use the upper holes. The lower ones are not used.
- 7) Peel the coating away from the bolt hole in the front edge of each side piece and place them in position with the vinyl-covered edge towards the corner of the radiator. Screw them onto the body with the sheet metal screws with finishing washers under the head but do not tighten the screws yet.
- 8) Peel the coating away from the seven holes in the shroud top and place it in position over the sidepieces. Screw it onto the side pieces with the machine screws and onto the body with the sheet metal screws and finishing washers. With the pieces adjusted and positioned, tighten all screws.
- 9) Peel off the rest of the protective film and install the overflow bottle and tube.

PARTS LIST

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| 1 - Instructions | 5 - Washer, #10 Finish, Stainless steel |
| 1 - Shroud top | 5 - Nut, pressed steel, clip-on, #10 screw
(rectangular) |
| 1 - Shroud right side | 4 - Machine screw, #10-24 x $\frac{5}{8}$ " Stainless |
| 1 - Shroud left side | 4 - Nut, pressed steel, clip-on, #10-24 (square) |
| 3 - Cut lengths of vinyl edging | |
| 5 - Sheet metal screw, #10 x $\frac{3}{4}$ " Stainless steel | |



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